# Polymers containing formamidine groups

# 3. Synthesis and properties of aromatic polyformamidines

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## Summary

New aromatic polymers containing formamidine groups were prepared by high temperature solution polycondensation of triethyl orthoformate with various aromatic diamines. The resulting polyformamidines were characterized by elemental analysis. IR and <sup>1</sup>H NMR spectroscopy. measurements. thermogravimetry, viscosity and WAXS DSCmeasurements. With few exceptions aromatic polyformamidines show excellent solubility in polar solvents and strong acids, but they were gradually decomposed in extended contact with moisture. Polyformamidines containing rigid para structures are well crystallizing materials, which was proved by WAXS investigations. Glass transition temperatures in the range of 62 - 163 °C were observed for semicrystalline or amorphous polymers. All aromatic polyformamidines are thermally stable in nitrogen up to 300°C.

## Introduction

Up to now polymers containing formamidine groups have only rarely been synthesized and investigated. Only few information about the properties of aliphatic polyformamidines obtained from aliphatic diamines and s-triazine as well as aromatic polyformamidines prepared from aromatic diamines and triethyl orthoformate (TEOF) have been given in the known literature (1-3).

Recently we found that the synthesis of aliphatic polyformamidines by solution polycondensation of aliphatic diamines and TEOF is only successful in the presence of catalytic amount of acid (4). The resulting polymers having inherent viscosities up to 0.19 dl/g are readily soluble in common organic solvents and strong acids, but they are gradually decomposed in the extended contact with moisture. In our previous paper (5) we reported on the preparation and characterization of the polyformamidine derived from 4,4'-methylenedianiline and TEOF. The influence of reaction conditions on the molecular weight of this polyformamidine was investigated in detail.

The present paper deals with the synthesis and properties of new aromatic polyformamidines prepared by high temperature solution polycondensation of TEOF and various aromatic diamines. Solubility, hydrolytic stability, thermal properties and the results of X-ray investigations of these polymers have also been discussed.

## Experimental

#### Materials:

1,4-bis(4-aminobenzoyloxy)butane 1I and bis[2-(4-aminobenzoyloxy)ethyl]-ether 1m were prepared from 4-nitrobenzoyl chloride and the appropriate aliphatic diol (6) followed by

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reduction of the dinitro compounds with hydrazine/ Raney-Ni. Bis[2-(4aminophenoxy)ethyl]ether 1k was synthesized by reduction of the appropriate dinitro compound which had been prepared by an aromatic nucleophilic substitution of 1-fluoro-4nitrobenzene and diethylene glycol (7). All other diamines were used without further purification if they were received from the manufactures with a high purity. Otherwise they were purified by recrystallization from ethanol. Triethyl orthoformate (TEOF) and dimethyl sulfoxide (DMSO) were stored over molecular sieves and purified by distillation prior to use.

### Polycondensation:

The preparation of polyformamidines was carried out as described previously (5). Polyformamidines obtained were characterized by elemental analysis, IR and <sup>1</sup>H NMR spectroscopy. The results are summarized in Tab. 2.

#### Measurements:

Infrared spectra were recorded on a Perkin-Elmer 1760X spectrometer using KBr discs. <sup>1</sup>H NMR spectra were recorded on a Bruker AMX-300 spectrometer operating at 300.13 MHz. The samples were measured at ambient temperature using DMSO-d<sub>6</sub>/LiCl (3 wt.-%) as solvent and internal standard (2.50 ppm). The inherent viscosities were measured at 25°C in DMAc (3 wt.-% LiCl) or in conc. sulphuric acid with a Schott automatic Ubbelohde viscosimeter. The concentration was 0.5 g/dl in all cases.

DSC measurements were performed on a Perkin Elmer DSC-7 at a heating and cooling rate of 10 K/min. For the thermogravimetric investigations a Perkin Elmer TGS-2 (heating rate of 10 K/min) was used. WAXS curves were obtained with HZG 4A-2 (Seifert - FPM, FRG) using Cu-K<sub>\u03c4</sub>-radiation.

## **Results and discussion**

A series of novel polyformamidines 2 were synthesized from various aromatic diamines 1 and triethyl orthoformate by high temperature polycondensation in DMSO.



Most of the reactions proceeded readily in homogeneous solutions by using the conditions described in Tab. 1. In some cases, **1a**, **1b**, **1c** and **1e**, the resulting polymers precipitated during the polycondensation. The results of polycondensations are given in Tab. 1. The white to deep yellow polymers were isolated in good yields with inherent viscosities of 0.13 - 0.56 dl/g.

Polymer	Appearence <sup>b)</sup>	Yield in %	η <sub>inh</sub> <sup>c)</sup> in dl/g	Colour
2a 2b 2c 2d 2e 2f 2g 2h 2i 2j 2k 2j 2k 2l	P P S P S S S S S S S S S S S S S S S S	95 96 88 92 93 96 87 87 92 95 90 90 90	0.22 <sup>d</sup> ) 0.56 0.18 0.13 <sup>d</sup> ) 0.25 0.13 0.10 0.30 0.30 0.36 0.13 0.13	Yellow Yellow Light brown White Yellow White Light brown Yellow White White White White White

Tab. 1 Preparation of polyformamidines 2 from triethyl orthoformate and various aromatic diamines 1 <sup>a)</sup>

a) Polycondensations were carried out using 25.0 mmol aromatic diamine and 27.5 mmol TEOF in 25 ml DMSO at 140°C for 4h and another 4h at 180°C.

b) P = polymer precipitates; S = homogeneous solution

c) Inherent viscosities were measured with c = 0.5 dl/g in DMAc (3 wt -% LiCl) at 25°C

d) Measured with c = 0.5 dl/g in conc. sulfuric acid at 25°C

The <sup>1</sup>H NMR and IR spectra of all polyformamidines as well as the results of elemental analysis are in agreement with the supposed structures. The chemical shift of the typical N=CH-N signals and the characteristic C=N stretching vibration bands of the formamidine group are summarized in Tab. 2.

All polyformamidines prepared were insoluble in common organic solvents like benzene and chloroform. Polymer 2d containing m-phenylene units and polymers with large flexible groups in the polymer backbone, for example 2I and 2m, showed excellent solubility even in DMAc (Tab. 3). Some polymers with rigid para structures, such as 2a, 2b, 2c and 2e, are insoluble in polar solvents like DMAc and DMSO. This may be caused by the high crystallinity of these polymers, which was evidenced by WAXS measurements (Tab. 3). All polymers except 2a and 2e were completely soluble in DMAc with 3 wt.-% LiCl. Furthermore they possess with few exceptions an excellent solubility in very strong acids listed in Tab. 3, which is probably caused by the formation of polyformamidinium salts.

The thermal behaviour of the polymers was evaluated by means of differential scanning calorimetry (DSC) and thermogravimetry (TG) (Tab. 4). Polymers with rigid para structures, like **2a**, **2b**, **2c** and **2e**, decompose below their melting temperatures ( $T_m$ ). For these polymers glass transition temperatures ( $T_g$ ) could not be detected by DSC. WAXS investigations showed that such polyformamidines having a small solubility in organic solvents are materials with a considerable degree of crystallinity.

Polymer	IR	<sup>1</sup> H NMR <sup>a)</sup>	Formula	Elemental analysis			
	v (C=N)	δ (N=CH-N)	(Mol. weight)				
	in cm-1	in ppm			С	н	N
2a	1631	_ b)	(C <sub>7</sub> H <sub>6</sub> N <sub>2</sub> ) <sub>n</sub>	Caic.	71.17	5.12	23.71
2b	1642	8.10	$(C_{13}H_{10}N_2)_n$	Calc.	80.39	5.10	22.50 14.42
2c	1638	- b)	$(194.24)_{n}$ $(C_{11}H_8N_2)_{n}$	Calc.	77.33	5.48 4.79	13.46 16.66
2d	1650	8.07	$(C_7H_6N_2)_n$	Calc.	75.76 71.17	4.97 5.12	23.71
2e	1646	_ b)	$(C_{14}H_{10}N_2O)_n$	Calc.	75.66	5.22 4.54	12.60
2f	1646	8.10	$(C_{13}H_{10}N_2O)_n$	Calc.	74.27	4.72 4.79 4.84	13.33 13.12
2g	1648	8.23	$(C_{13}H_{10}N_2O_2S)_n$ (258.29)	Calc.	60.45 58.02	3.90 4 15	10.85 10.12
2h	1644	8.03	$(C_{13}H_{10}N_2S_2)_n$	Calc.	60.44 59.37	3.90 4 03	10.84 10.46
2i	1646	7.93	$(C_{14}H_{12}N_2)_n$	Calc.	80.75 78.50	5.81 5.83	13.45 13.03
2j	1648	7.93	$(C_{15}H_{14}N_2)_n$ (222.29)	Calc. Found	81.04 78.81	6.35 6.34	12.61 12.26
2k	1641	7.83	$(C_{17}H_{17}N_2O_3)_n$ (297.33)	Calc. Found	68.67 67.14	5.76 6.07	9.42 9.23
21	1648	8.19	$(C_{19}H_{18}N_2O_4)_n$ (338.33)	Calc.	67.45 66.07	5.36 5.34	8.28 8.41
2m	1649	8.15	$(C_{19}H_{18}N_2O_5)_n$ (354.33) <sub>n</sub>	Calc. Found	64.40 62.64	5.12 5.20	7.90 8.29

Tab. 2 IR and <sup>1</sup>H NMR data and elemental analysis of polyformamidines 2

a) Measured in DMSO-d<sub>6</sub> (3 wt.% LiCl) at 300 MHz

b) not detected

So the general rule that the solubility decreases with increasing crystallinity has been confirmed. In order to increase the solubility and to reduce  $T_m$  below the temperature of decomposition, the para substituted aromatic units were replaced by kinked and flexible units, respectively. Depending on the monomer structure used the thermal properties of polyformamidines could be varied within a wide range.

Polyformamidines with flexible groups in the polymer backbone are semicrystalline with a low degree of crystallinity or almost amorphous (Tab. 3). For these polymers glass transition temperatures could be detected by DSC in the range from  $62^{\circ}$ C -  $163^{\circ}$ C. With increasing length of flexible units in the polymer backbone both T<sub>g</sub> and T<sub>m</sub> of these polyformamidines are distinctly lowered.

Thermogravimetric analysis indicates that all polyformamidines are thermally stable without significant weight loss up to temperatures of 300°C in nitrogen atmosphere (Tab. 4). A 10% weight loss was recorded in the range of 327 - 422°C in nitrogen depending on the structure. The maximum of decomposition rate was observed in the temperature range of 385 - 457°C.

Polymer	Solubility <sup>b)</sup>						Crystallinity <sup>c)</sup>
	DMAc	DMSO	DMAc +3 wt% LiCl	conc. H <sub>2</sub> SO <sub>4</sub>	TFA	HFIP	
2a 2b 2c 2d 2e 2f 2g 2h 2i 2i 2j	- - + - + + + + -	- - + + + + + +	+- + + + + + + + + + +	+ - + + + + + + + + + + + + + + + + + +	+ - + + + + + + + + + + + + + + + + + +	+ + - + + + + + + + +	0.66 0.46 - <sup>d</sup> ) 0.14 0.72 0.20 0.27 0.23 0.24 0.16
2k 2l 2m	+- + +	+ + +	+ + +	+ + +	+ + +	+ + +	_ d) _ d) _ d)

Tab. 3. Solubility and crystallinity of polyformamidines 2 a)

a) +: Soluble at room temperature; +-: partially soluble; -: insoluble.

b) DMAc: N,N-dimethylacetamide; DMSO: dimethyl sulfoxide; TFA: trifluoroacetic acid; HFIP: 1,1,1,3,3,3-hexafluoro-2-propanol.

c) Detected by WAXS investigations

d) not detected

Tab. 4. Thermal properties of polyformamidines 2

Polymer	T <sub>g</sub> a)	T <sub>m</sub> <sup>b)</sup>	Loss of weight at the following temperatures in °C <sup>c)</sup>		T DTG <sup>d)</sup>	Char yield <sup>e)</sup>
	in °C	in °C	5%	10%	in °C	in %
2a 2b 2c 2d 2e 2f 2g 2h 2i 2i 2j 2k	- - - 163 98 161 125 62	<ul> <li>&gt; 380 (dec.)</li> <li>&gt; 380 (dec.)</li> <li>&gt; 380 (dec.)</li> <li>255</li> <li>&gt; 380 (dec.)</li> <li>350 (dec.)</li> <li>361</li> <li>238</li> <li>285</li> <li>265</li> <li>145</li> </ul>	398 317 322 294 319 310 337 295 331 332 342	422 350 361 334 365 362 370 327 357 357 350 366	457 385 395 393 431 419 414 335 410 409 417	20 35 67 31 29 18 23 24 21 16 28
2i 2m	91 77	228 165	332 345	357 372	422 409	15 18

 Glass transition temperature from DSC measurements at a heating and cooling rate of 10 K/min, second heat after removal of solvents

b) Observed by microscopy

c) Thermogravimetry at a heating rate of 10 K/min in nitrogen

d) Maximum temperature of the DTG -curve

e) Residual weight-% at 600°C in nitrogen

Comparative investigations showed that the polyformamidine group is thermally more stable than the urea group. The TG curves of the following types of polymers



are shown in Fig. 1. The differences in thermal behaviour may be caused by conjugation effects through the respective bridging group. So polyurea 3 with a similar structure like polyformamidine 2i has a lower thermal stability in both nitrogen and air atmosphere.



Fig.1 TG curves of polyformamidine 2i (a) and polyurea 3 (b) in air

One essential disadvantage of polyformamidines is their insufficient hydrolytic stability. Polyformamidines easily decompose in water or organic solvents containing water. Especially in the presence of acids polyformamidines hydrolyze to the corresponding diamines and formamides, which then hydrolyze, but more slowly, to formic acid and aromatic diamine.

Summarizing, it can be stated that aromatic polyformamidines are characterized by reasonable thermal stability. Furthermore they are soluble in aprotic dipolar solvents and strong acids. However, insufficient hydrolytic stability causes a restricted applicability of this type of polymers.

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